1. REMOVE ALL BURRS AND SHARP EDGES.
2. MAT'L: 5052-H32 AL SHEET, .050 THK.
3. MIN BEND R TYP. MIN BEND RELIEF TYP.
4. FINISH: CLEAR CHEM FILM AND PAINT PER MFR INSTRUCTIONS WITH CARDINAL C241-BK01, BLACK WRINKLE FINISH ALL SURFACES.

NOTES: UNLESS OTHERWISE SPECIFIED

1. THRU ONE WALL

2. 4X Ø.250, .236 ACROSS FLAT

3. MIN BEND R TYP. MIN BEND RELIEF TYP.

4. FINISH: CLEAR CHEM FILM AND PAINT PER MFR INSTRUCTIONS WITH CARDINAL C241-BK01, BLACK WRINKLE FINISH ALL SURFACES.

THIRD ANGLE PROJECTION

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